

# SAFETY DATA SHEET

**SECTION 1 PRODUCT AND COMPANY IDENTIFICATION****PRODUCT**

**Product Name:** RF4201E + RF5571 ADD BLEND  
**Product Description:** Sulphurised Hydrocarbon  
**Product Code:** 2020C0202578, 615592-90, 70950  
**Recommended Use:** Additive concentrate/slurry

**COMPANY IDENTIFICATION**

**Supplier:** ExxonMobil Asia Pacific Pte.Ltd. (Company No.: 196800312N)  
1 HarbourFront Place  
#06-00 HarbourFront Tower One 098633 Singapore

**24 Hour Emergency Telephone** (1) 609-737-4411 / +1-703-527-3887  
**Supplier General Contact** (65) 6885 8000  
**FAX** (65) 6885 8938

**SECTION 2 HAZARDS IDENTIFICATION**

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

**CLASSIFICATION:**

Skin irritation: Category 2. Eye irritation: Category 2A. Skin Sensitizer: Category 1.

**LABEL:****Symbol:**

**Signal Word:** Warning

**Hazard Statements:**

Health: H315: Causes skin irritation. H317: May cause an allergic skin reaction. H319: Causes serious eye irritation.

**Precautionary Statements:**

Prevention: P201: Obtain special instructions before use. P202: Do not handle until all safety precautions have been read and understood. P210: Keep away from flames and hot surfaces. No smoking. P261: Avoid breathing mist / vapours. P264: Wash skin thoroughly after handling. P272: Contaminated work clothing should

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not be allowed out of the workplace. P273: Avoid release to the environment. P280: Wear protective gloves/protective clothing/eye protection/face protection.  
 Response: P302 + P352: IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313: IF exposed or concerned: Get medical advice/attention. P312: Call a POISON CENTER or doctor/physician if you feel unwell. P333 + P313: If skin irritation or rash occurs: Get medical advice/attention. P337 + P313: If eye irritation persists: Get medical advice/attention. P362 + P364: Take off contaminated clothing and wash it before reuse. P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish.  
 Storage: P403 + P235: Store in a well-ventilated place. Keep cool. P405: Store locked up.  
 Disposal: P501: Dispose of contents and container in accordance with local regulations.

**Contains:** 1H-BENZOTRIAZOLE-1-METHANAMINE, N,N-BIS(2-ETHYLHEXYL)-AR-METHYL-

**Other hazard information:**

### PHYSICAL / CHEMICAL HAZARDS

Material can accumulate static charges which may cause an ignition. Material can release vapours that readily form flammable mixtures. Vapour accumulation could flash and/or explode if ignited. Combustible.

### HEALTH HAZARDS

High-pressure injection under skin may cause serious damage. Hydrogen sulphide, a highly toxic gas, is expected to be present. Signs and symptoms of overexposure to hydrogen sulphide include respiratory and eye irritation, dizziness, nausea, coughing, a sensation of dryness and pain in the nose, and loss of consciousness. Odour does not provide a reliable indicator of the presence of hazardous levels in the atmosphere. May be irritating to nose, throat, and lungs.

### ENVIRONMENTAL HAZARDS

No significant hazards.

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

## SECTION 3

## COMPOSITION / INFORMATION ON INGREDIENTS

This material is defined as a mixture.

### Hazardous Substance(s) or Complex Substance(s) required for disclosure

Name	CAS#	Concentration*	GHS Hazard Codes
1H-BENZOTRIAZOLE	95-14-7	10 - < 20%	H302, H319(2A), H401, H411
1H-BENZOTRIAZOLE, METHYL-	29385-43-1	0.1 - < 1%	H302, H361(D), H401, H411
1H-BENZOTRIAZOLE-1-METHANAMINE, N,N-BIS(2-ETHYLHEXYL)-AR-METHYL-	94270-86-7	5 - < 10%	H303, H317, H315, H400(M factor 1), H411
BENZENE PROPANOIC ACID, 3,5-BIS(1,1-DIMETHYLETHYL)-4-HYDROXY-, C7-9 BRANCHED ALKYL ESTERS	125643-61-0	20 - < 30%	H413
NAPHTHALENESULFONIC ACID, DINONYL-, CALCIUM SALT	57855-77-3	5 - < 10%	H315, H319(2A), H317

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

## SECTION 4 FIRST AID MEASURES

### INHALATION

Immediately remove from further exposure. Get immediate medical assistance. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. Give supplemental oxygen, if available. If breathing has stopped, assist ventilation with a mechanical device.

### SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

### EYE CONTACT

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

### INGESTION

Seek immediate medical attention. Do not induce vomiting.

### NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

## SECTION 5 FIRE FIGHTING MEASURES

### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. Fire-fighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Combustible. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

**Hazardous Combustion Products:** Hydrogen sulphide, Incomplete combustion products, Oxides of carbon, Sulphur oxides

### FLAMMABILITY PROPERTIES

**Flash Point [Method]:** 90°C (194°F) [ASTM D-93]

**Flammable Limits (Approximate volume % in air):** LEL: N/D UEL: N/D

**Autoignition Temperature:** N/D

## SECTION 6 ACCIDENTAL RELEASE MEASURES

**NOTIFICATION PROCEDURES**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

**PROTECTIVE MEASURES**

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required, due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

**SPILL MANAGEMENT**

**Land Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do so without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapour-suppressing foam may be used to reduce vapour. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapour, but may not prevent ignition in enclosed spaces.

**Water Spill:** Stop leak if you can do so without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

Large Spills: Dyke far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

**SECTION 7****HANDLING AND STORAGE****HANDLING**

Avoid contact with skin. Avoid contact with eyes. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or earthing procedures. However, bonding and earthing may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

**STORAGE**

The type of container used to store the material may affect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be earthed and bonded. Fixed storage

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containers, transfer containers and associated equipment should be earthed and bonded to prevent accumulation of static charge.

**Storage Temperature:** 45°C (113°F)

<b>SECTION 8</b>	<b>EXPOSURE CONTROLS / PERSONAL PROTECTION</b>
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**EXPOSURE LIMIT VALUES**

**Exposure limits/standards (Note: Exposure limits are not additive)**

Substance Name	Form	Limit/Standard			Note	Source	Year
Hydrogen sulphide		STEL	21 mg/m <sup>3</sup>	15 ppm		Singapore PELs	2006
Hydrogen sulphide		TWA	14 mg/m <sup>3</sup>	10 ppm		Singapore PELs	2006
Hydrogen sulphide		STEL	14 mg/m <sup>3</sup>	10 ppm		ExxonMobil	2021
Hydrogen sulphide		TWA	7 mg/m <sup>3</sup>	5 ppm		ExxonMobil	2021
Hydrogen sulphide		STEL	5 ppm			ACGIH	2020
Hydrogen sulphide		TWA	1 ppm			ACGIH	2020

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

**ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided whenever the material is heated or mists are generated.

**PERSONAL PROTECTION**

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Positive-pressure, air-supplied respirator in areas where H<sub>2</sub>S vapours may accumulate is recommended.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapour warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

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Chemical resistant gloves are recommended.

**Eye Protection:** Chemical goggles are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:  
Chemical/oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9

## PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

**Physical State:** Liquid  
**Colour:** Transparent to translucent  
**Odour:** Characteristic  
**Odour Threshold:** N/D

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15 °C):** 0.985  
**Flammability (Solid, Gas):** N/A  
**Flash Point [Method]:** 90°C (194°F) [ASTM D-93]  
**Flammable Limits (Approximate volume % in air):** LEL: N/D UEL: N/D  
**Autoignition Temperature:** N/D  
**Boiling Point / Range:** N/D  
**Decomposition Temperature:** N/D  
**Vapour Density (Air = 1):** N/D  
**Vapour Pressure:** N/D  
**Evaporation Rate (n-butyl acetate = 1):** N/D  
**pH:** N/A  
**Log Pow (n-Octanol/Water Partition Coefficient):** N/D  
**Solubility in Water:** Negligible  
**Viscosity:** 12.6 cSt (12.6 mm<sup>2</sup>/sec) at 40°C | 2.6 cSt (2.6 mm<sup>2</sup>/sec) at 100°C [ASTM D 445]  
**Oxidizing Properties:** See Hazards Identification Section.

### OTHER INFORMATION

**Freezing Point:** N/D  
**Melting Point:** N/A

<b>SECTION 10</b>	<b>STABILITY AND REACTIVITY</b>
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**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Open flames and high energy ignition sources. Heat, sparks, flame, and build up of static electricity.

**MATERIALS TO AVOID:** Strong Acids, Strong oxidisers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Hydrogen sulphide

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

<b>SECTION 11</b>	<b>TOXICOLOGICAL INFORMATION</b>
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**INFORMATION ON TOXICOLOGICAL EFFECTS**

<b>Hazard Class</b>	<b>Conclusion / Remarks</b>
<b>Inhalation</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Irritation: No end point data for material.	Negligible hazard at ambient/normal handling temperatures.
<b>Ingestion</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
<b>Skin</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic. Based on assessment of the components.
Skin Corrosion/Irritation: No end point data for material.	Irritating to the skin. Based on assessment of the components.
<b>Eye</b>	
Serious Eye Damage/Irritation: No end point data for material.	Irritating and will injure eye tissue. Based on assessment of the components.
<b>Sensitisation</b>	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: No end point data for material.	May cause allergic skin reaction. Based on assessment of the components.
<b>Aspiration:</b> Data available.	Not expected to be an aspiration hazard. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b> No end point data for material.	Not expected to be a germ cell mutagen. Based on assessment of the components.
<b>Carcinogenicity:</b> No end point data for material.	Not expected to cause cancer. Based on assessment of the components.
<b>Reproductive Toxicity:</b> No end point data for material.	Contains a substance that may be a reproductive toxicant. Based on assessment of the components.
<b>Lactation:</b> No end point data for material.	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure: No end point data for material.	Not expected to cause organ damage from a single exposure.
Repeated Exposure: No end point data for material.	Not expected to cause organ damage from prolonged or repeated exposure. Based on assessment of the components.

**TOXICITY FOR SUBSTANCES**

NAME	ACUTE TOXICITY
1H-BENZOTRIAZOLE, METHYL-	Oral Lethality: LD 50 1470 mg/kg (Rat)
1H-BENZOTRIAZOLE-1-METHANAMINE, N,N-BIS(2-ETHYLHEXYL)-AR-METHYL-	Oral Lethality: LD 50 3313 mg/kg (Rat)

**OTHER INFORMATION**

**For the product itself:** HYDROGEN SULPHIDE: Chronic health effects due to repeated exposures to low levels of H<sub>2</sub>S have not been established. High level (700 ppm) acute exposure can result in sudden death. High concentrations will lead to cardiopulmonary arrest due to nervous system toxicity and pulmonary edema. Lower levels (150 ppm) may overwhelm sense of smell, eliminating warning of exposure. Symptoms of overexposure to H<sub>2</sub>S include headache, fatigue, insomnia, irritability, and gastrointestinal problems. Repeated exposures to approximately 25 ppm will irritate mucous membranes and the respiratory system and have been implicated in some eye damage.

**IARC Classification:**

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = IARC 1

2 = IARC 2A

3 = IARC 2B

**SECTION 12 ECOLOGICAL INFORMATION**

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

**ECOTOXICITY**

Material -- Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

**MOBILITY**

Base oil component -- Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

**PERSISTENCE AND DEGRADABILITY**

**Biodegradation:**

Base oil component -- Expected to be inherently biodegradable

**BIOACCUMULATION POTENTIAL**

Base oil component -- Has the potential to bioaccumulate, however metabolism or physical properties may reduce the bioconcentration or limit bioavailability.

**SECTION 13 DISPOSAL CONSIDERATIONS**

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

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**DISPOSAL RECOMMENDATIONS**

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

**SECTION 14****TRANSPORT INFORMATION**

**LAND :** Not Regulated for Land Transport

**SEA (IMDG):** Not Regulated for Sea Transport according to IMDG-Code

**Marine Pollutant:** No

**AIR (IATA):** Not Regulated for Air Transport

**SECTION 15****REGULATORY INFORMATION**

Material is hazardous as defined by Specification for hazard communication for hazardous chemicals and dangerous goods (Singapore Standard SS586) Part 2:2014 - Globally harmonised system of classification and labelling of chemicals - Singapore's adaptations.

**REGULATORY STATUS AND APPLICABLE LAWS AND REGULATIONS**

**Listed or exempt from listing/notification on the following chemical inventories :** AIIIC, DSL, ENCS, IECSC, ISHL, KECI, PICCS, TCSI, TSCA

**National Laws and Regulations:**

Workplace Safety and Health Act & Workplace Safety and Health (General Provisions) Regulations

**SECTION 16****OTHER INFORMATION**

**N/D = Not determined, N/A = Not applicable**

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H302: Harmful if swallowed; Acute Tox Oral, Cat 4

H303: May be harmful if swallowed; Acute Tox Oral, Cat 5

H315: Causes skin irritation; Skin Corr/Irritation, Cat 2

H317: May cause allergic skin reaction; Skin Sensitisation, Cat 1

H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A

H361(D): Suspected of damaging the unborn child; Repro Tox, Cat 2 (Develop)

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- H400: Very toxic to aquatic life; Acute Env Tox, Cat 1
  - H401: Toxic to aquatic life; Acute Env Tox, Cat 2
  - H411: Toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 2
  - H413: May cause long lasting harmful effects to aquatic life; Chronic Env Tox, Cat 4

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

No revision information

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